

**Specifications**

**Capacity**

2"-12" (Ø 60-Ø 325)SCH40 steel pipe  
 2"-12" (Ø 60-Ø 325)SCH10S SCH5S SCH10 SCH5 thin wall steel pipe

**Max. wall thickness:** 10mm

**Output RPM :** 23rpm

**G.W:** 158kgs

**Packaging size:** 78x70x92(cm)

# TWG-IIA

## ROLL GROOVING MACHINE

- This machine is designed for grooving 2"-12" steel pipe
- Powered by high performance gear reducing motor contributing to compact size and low noise
- Unique integral hydraulic pump structure and groove depth limitation device ensure high quality grooves and high working efficiency



**Optional Equipment**

\*For SCH10S SCH5S SCH10 SCH5 thin wall steel pipe

Art.No.	Description	N.W(kgs)
09.03.009	thin-wall knurl wheel Φ60-Φ76	0.65
09.03.010	thin-wall knurl wheel Φ89-Φ168	1.28
09.03.011	thin-wall knurl wheel Φ219-Φ325	1.43



Art.No.	Phase	Voltage	Frequency
08.01.002.01	single phase	110/120/220/230/240V	50/60HZ
08.01.002.02	Three phase	220/380/415/440V	50/60HZ

**Standard Equipment**

\*For SCH40 steel pipe

Art.No.	Description	N.W(kgs)	Ref No.
09.02.031	Pipe stand	15	(2)
08.01.01.018	Knurl wheel Φ60-Φ76	0.545	(3)
08.01.01.015	Knurl wheel Φ89-Φ168	1.265	(4)
08.01.01.014	Knurl wheel Φ219-Φ325	1.415	(5)
08.01.01.028	Pinch roller Φ60-Φ168	0.895	(6)
08.01.01.025	Pinch roller Φ219-Φ325	0.885	(7)

\*Reminding: Please select TWG-TVA if grooves large number of 12 inch pipes